



LCE U-Bolt Flip Kit (Rear) – 1979-1985 22R/22RE 4WD

QTY	DESCRIPTION	PLACEMENT
2	FLIP KIT PLATE	PASSENGER / DRIVER
4	U-BOLTS	PASSENGER / DRIVER
2	BUMP STOPS	PASSENGER / DRIVER
4	3/8-16 3/4 BOLT	PASSENGER / DRIVER
4	3/8 LOCK WASHER	PASSENGER / DRIVER
4	3/8 FLAT WASHER	PASSENGER / DRIVER

SAFETY FIRST

1. Work from a flat solid surface.
2. Set parking brake and chock tires.
3. Support vehicle with quality jack stands.

NOTE:

FABRICATION AND WELDING ARE REQUIRED!

This kit requires the rear lower shock mounts to be relocated to the axle housing. It is possible to retain the upper mounts and add only new lowers or you can switch the upper to an inboard setup for better articulation. Care must be taken not to damage any brake lines and to confirm proper shock lengths are used.

1. Jack up the rear of your truck and support with jack stands under the frame.
2. Remove the wheels and tires.
3. While supporting the axle with a floor jack, remove the original U-Bolts and plates. (Recommend doing 1 side at a time)
4. Install the U-Bolts and plates.
5. Torque U-Bolts to 90Ft. Lbs. Tighten in a cross pattern.
6. Install the bump stops using 3/8" bolts and washers provided.
7. New fabricated shock mounts will need to be installed to the axle.
8. Make sure brake lines are not damaged during the installation/welding of the lower shock mounts. It is possible the brake lines may need to be relocated for proper clearance.
9. Install wheels and tires.

IMPORTANT:

It is very important to torque the U-Bolts to 90 Ft. Lbs. using a quality torque wrench. It is also important to re-torque them after the first 500 miles of driving.

